# aspen aerogels

#### **PRODUCT DATA SHEET**

# Pyrogel<sup>®</sup> <mark>XT-E</mark>

# FLEXIBLE INDUSTRIAL INSULATION FOR HIGH-TEMPERATURE APPLICATIONS

Pyrogel<sup>®</sup> XT-E is a high-temperature insulation blanket that is formed of silica aerogel – which possesses the lowest thermal conductivity of any known solid – and reinforced with a non-woven, glass-fiber batting.

Pyrogel<sup>®</sup> XT-E is our easiest product ever to handle, store, and install. It offers the same industry-leading thermal performance as Pyrogel<sup>®</sup> XT, with standard roll sizes and a product form that dramatically reduces handling dust and simplifies installation and clean-up.

Ideal for insulating piping, vessels, tanks, and equipment, Pyrogel<sup>®</sup> XT-E is an essential material for those seeking the ultimate in thermal efficiency.

# **Physical Properties**

| Thicknesses*   | 0.20 in (5 mm)                      | 0.40 in (10 mm)           |  |  |  |  |
|----------------|-------------------------------------|---------------------------|--|--|--|--|
| Material Form* | 1,500 ft <sup>2</sup> rolls         | 850 ft <sup>2</sup> rolls |  |  |  |  |
| Max. Use Temp. | 1200°F (650°C)                      |                           |  |  |  |  |
| Color          | Maroon                              |                           |  |  |  |  |
| Density*       | 12.5 lb/ft <sup>3</sup> (0.20 g/cc) |                           |  |  |  |  |
| Hydrophobic    | Yes                                 |                           |  |  |  |  |

\*Nominal values. Thicknesses measured using a method derived from ASTM C 518 and another proprietary method to provide resolutions an order of magnitude smaller than ASTM C 167.

# Advantages

#### Superior Thermal Performance

Up to five times better thermal performance than competing insulation products

#### **Reduced Thickness and Profile**

Equal thermal resistance at a fraction of the thickness

#### Less Time and Labor to Install

Easily cut and conformed to complex shapes, tight curvatures, and spaces with restricted access

#### **Physically Robust**

Soft and flexible but with excellent springback, Pyrogel<sup>®</sup> XT-E recovers its thermal performance even after compression events as high as 100 psi

#### **Shipping and Warehousing Savings**

Reduced material volume, high packing density, consistent roll sizes, and low scrap rates can reduce logistics costs by a factor of five or more compared to rigid, pre-formed insulations

#### Simplified Inventory

Unlike rigid pre-forms such as pipe cover or board, the same  $\mathsf{Pyrogel}^{\otimes}\,\mathsf{XT-E}$  blanket can be cut to fit any piece of piping or equipment

#### Hydrophobic Yet Breathable

 $\mathsf{Pyrogel}^{[\oplus]}XT\text{-}E$  repels liquid water but allows vapor to pass through, helping to prevent corrosion under insulation

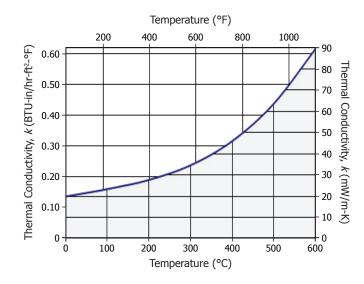
#### **Environmentally Safe**

Landfill disposable, shot-free, minimal dust with no respirable fiber content



# **Thermal Conductivity**<sup>+</sup>

#### ASTM C 177 Results



| Me | lean Temp. ℃ 0     |      | 100  | 200  | 300  | 400  | 500  | 600  |
|----|--------------------|------|------|------|------|------|------|------|
|    | ٩F                 | 32   | 212  | 392  | 572  | 752  | 932  | 1112 |
| k  | <i>k</i> mW/m-К 20 |      | 23   | 28   | 35   | 46   | 64   | 89   |
|    | BTU-in/hr-ft²-°F   | 0.14 | 0.16 | 0.19 | 0.24 | 0.32 | 0.44 | 0.62 |

Thermal conductivity measurements taken at a compressive load of 2 psi and standard atmospheric pressure.

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### Thicknesses Required for Personnel Protection<sup>\*</sup>

Assumed design conditions:

Ambient temperature =  $86^{\circ}F$  (30°C) Wind speed = 2.2 mph (1 m/s) Surface emissivity = 0.15 Max. touch temp =  $140^{\circ}F$  (60°C)

\* These data are provided as an example only. Actual performance should be determined using the parameters relevant to the particular application.

|                  | Pyro                    | gel® XT-                | E Thickr                | ness (mr                | n) vs. Pr               | ocess Te                | emperat                 | ure and                 | Nomina                  | l Pipe Si                | ze                       |                          |   |
|------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|--------------------------|--------------------------|--------------------------|---|
| NPS<br>in (mm)   | <b>100°C</b><br>(210°F) | <b>150°C</b><br>(300°F) | <b>200°C</b><br>(390°F) | <b>250°C</b><br>(480°F) | <b>300°C</b><br>(570°F) | <b>350°C</b><br>(660°F) | <b>400°C</b><br>(750°F) | <b>450°C</b><br>(840°F) | <b>500°C</b><br>(930°F) | <b>550°C</b><br>(1020°F) | <b>600°C</b><br>(1110°F) | <b>650°C</b><br>(1200°F) |   |
| <b>0.5</b> (15)  | 5                       | 5                       | 5                       | 10                      | 10                      | 15                      | 15                      | 20                      | 20                      | 25                       | 30                       | 40                       | Γ |
| <b>0.75</b> (20) | 5                       | 5                       | 5                       | 10                      | 10                      | 15                      | 15                      | 20                      | 25                      | 30                       | 35                       | 45                       |   |
| <b>1</b> (25)    | 5                       | 5                       | 10                      | 10                      | 15                      | 15                      | 20                      | 25                      | 30                      | 35                       | 40                       | 50                       |   |
| <b>1.5</b> (40)  | 5                       | 5                       | 10                      | 10                      | 15                      | 20                      | 20                      | 25                      | 30                      | 40                       | 45                       | 55                       |   |
| <b>2</b> (50)    | 5                       | 5                       | 10                      | 15                      | 15                      | 20                      | 25                      | 30                      | 35                      | 40                       | 50                       | 60                       |   |
| <b>3</b> (80)    | 5                       | 10                      | 10                      | 15                      | 20                      | 25                      | 30                      | 35                      | 40                      | 50                       | 60                       | 70                       |   |
| <b>4</b> (100)   | 5                       | 10                      | 10                      | 15                      | 20                      | 25                      | 30                      | 35                      | 45                      | 55                       | 65                       | 75                       | ľ |
| <b>6</b> (150)   | 5                       | 10                      | 15                      | 20                      | 25                      | 30                      | 35                      | 45                      | 50                      | 60                       | 75                       | 85                       | 1 |
| <b>8</b> (200)   | 5                       | 10                      | 15                      | 20                      | 25                      | 30                      | 40                      | 45                      | 55                      | 70                       | 80                       | 95                       |   |
| <b>10</b> (250)  | 5                       | 10                      | 15                      | 20                      | 25                      | 35                      | 40                      | 50                      | 60                      | 75                       | 85                       | 105                      | ] |
| <b>12</b> (300)  | 5                       | 10                      | 15                      | 20                      | 30                      | 35                      | 45                      | 55                      | 65                      | 75                       | 90                       | 110                      |   |
| <b>14</b> (350)  | 5                       | 10                      | 15                      | 25                      | 30                      | 35                      | 45                      | 55                      | 65                      | 80                       | 95                       | 110                      |   |
| <b>16</b> (400)  | 5                       | 10                      | 15                      | 25                      | 30                      | 40                      | 45                      | 55                      | 70                      | 80                       | 100                      | 115                      |   |
| <b>18</b> (450)  | 5                       | 10                      | 20                      | 25                      | 30                      | 40                      | 50                      | 60                      | 70                      | 85                       | 100                      | 120                      |   |
| <b>20</b> (500)  | 5                       | 10                      | 20                      | 25                      | 30                      | 40                      | 50                      | 60                      | 75                      | 90                       | 105                      | 125                      |   |
| <b>24</b> (600)  | 5                       | 15                      | 20                      | 25                      | 35                      | 40                      | 50                      | 65                      | 75                      | 90                       | 110                      | 130                      |   |
| <b>28</b> (700)  | 5                       | 15                      | 20                      | 25                      | 35                      | 45                      | 55                      | 65                      | 80                      | 95                       | 115                      | 135                      |   |
| <b>30</b> (750)  | 5                       | 15                      | 20                      | 25                      | 35                      | 45                      | 55                      | 65                      | 80                      | 95                       | 115                      | 140                      |   |
| <b>36</b> (900)  | 5                       | 15                      | 20                      | 30                      | 35                      | 45                      | 55                      | 70                      | 85                      | 100                      | 120                      | 145                      |   |
| <b>48</b> (1200) | 10                      | 15                      | 20                      | 30                      | 40                      | 50                      | 60                      | 75                      | 90                      | 105                      | 130                      | 150                      |   |
| Flat             | 10                      | 15                      | 20                      | 35                      | 45                      | 50                      | 65                      | 80                      | 100                     | 125                      | 150                      | 175                      | ] |

# **Product Performance Data**

| Test Procedure                     | Property   | Results   |  |  |  |  |
|------------------------------------|--|---|--|--|--|--|
| ASTM C 1728,<br>Type III, Grade 1A | Standard Specification for Flexible Aerogel Insulation | Complies  |  |  |  |  |
| ASTM C 165                         | Compressive Strength                                   | Stress at 10% strain = 11.4 psi (78.3 kPa)<br>Stress at 25% strain = 37.0 psi (255.2 kPa) |  |  |  |  |
| ASTM C 356                         | Linear Shrinkage Under Soaking Heat                    | <2% @ 1200°F (650°C)  |  |  |  |  |
| ASTM C 411                         | Hot Surface Performance                                | Passed  |  |  |  |  |
| ASTM C 447                         | Estimation of Maximum Use Temperature                  | 1200°F (650°C)  |  |  |  |  |
| ASTM C 795                         | Insulation for Use Over Austenitic Stainless Steel     | Passed  |  |  |  |  |
| ASTM C 1101                        | Classifying the Flexibility of Mineral Fiber Blankets  | Class: Resilient Flexible   |  |  |  |  |
| ASTM C 1104                        | Water Vapor Sorption                                   | <5% (by weight)   |  |  |  |  |
| ASTM C 1338                        | Fungal Resistance of Insulation Materials              | Passed  |  |  |  |  |
| ASTM C 1511                        | Liquid Water Retention After Submersion                | <5% (after heat treatment)  |  |  |  |  |
| ASTM E 84                          | Surface Burning Characteristics                        | Flame Spread Index = 0<br>Smoke Developed Index = 0                                       |  |  |  |  |

# Characteristics

Pyrogel<sup>®</sup> XT-E can be cut using conventional cutting tools including scissors, tin snips, and razor knives. It is recommended gloves, safety glasses, and dust mask be worn when handling material. See MSDS for complete health and safety information.

# **More Info**

Scan with mobile device or go to http://bit.ly/PHjbFN



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